



RESEARCH AND DESIGN
INSTITUTE OF UREA
NIIK

COMPREHENSIVE SOLUTIONS FOR THE FERTILIZER INDUSTRY

CONTENTS

- ✓ BUSINESS MODEL
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- ✓ EQUIPMENT AFTERSALES SERVICES
- ✓ TESTING FACILITY
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BUSINESS MODEL, PROJECT ROAD MAPS



NIIK BUSINESS MODEL

TECHNOLOGY LICENSING + EPS:

Engineering, Procurement and Supervision

Combining these responsibilities under a single subcontractor allows for an integrated approach to project implementation.

Engineering



EPS scope



EPC scope



1 Pre-project Engineering & licensing

2 Project Engineering

3 Field supervision

4 Operation documentation and manuals

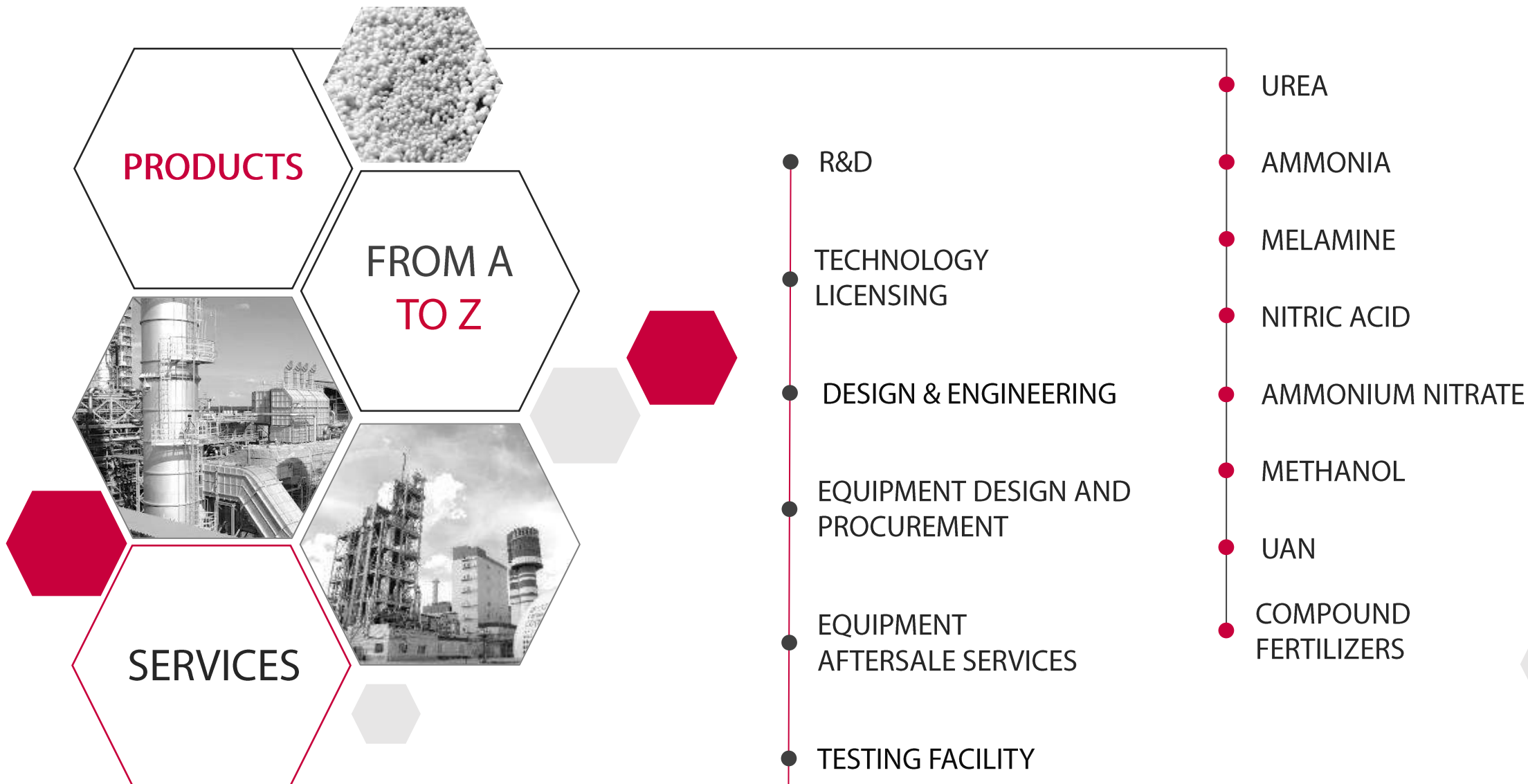
5 Material and Equipment Procurement. Equipment Manufacture Supervision

6 As built Documentation

7 Construction and assembly

8 Construction Supervision

PRODUCTS AND SOLUTIONS



BUSINESS FOUNDATION - DEMAND FOR RUSSIAN GAS CHEMICAL AND MINERAL FERTILIZER TECHNOLOGIES



KEY DEMAND DRIVERS



NEED FOR GAS MONETISATION

The significant decline in pipeline exports of natural gas is stimulating the search for ways to effectively process it in the country



INVESTMENT ATTRACTIVENESS

Investment projects in gas chemical and mineral fertiliser production have short payback periods if state support mechanisms are used



LIMITED LICENSING MARKET

'Conventional' western licensors do not provide technologies to Russian enterprises



TECHNOLOGICAL SOVEREIGNTY

Dependence on Chinese licensors requires the development and application of Russian licences to ensure the technological sovereignty of the country



НИИК - TECHNOLOGY AND ENGINEERING DEVELOPMENT CENTRE



RESEARCH, DEVELOPMENT AND LICENSING OF TECHNOLOGIES

Over 100 proprietary patents



DESIGN ENGINEERING, EQUIPMENT SUPPLY, SUPERVISORY ENGINEERING

Over 460 completed projects



COMPETENCES ARE A KEY VALUE

Over 500 employees across 4 locations



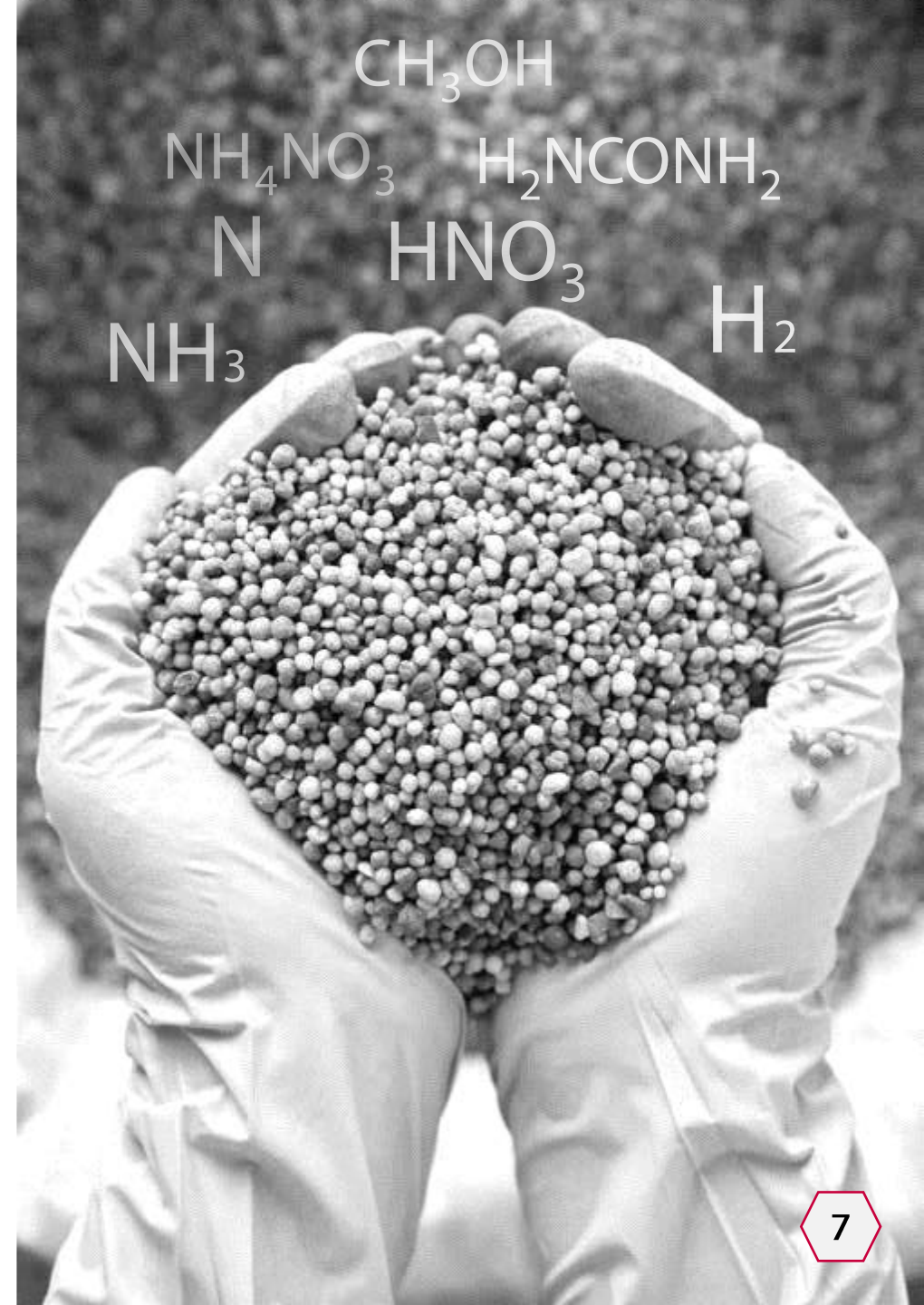
MARKET RECOGNITION

Over 100 Customers in Russia and worldwide

72 YEARS
OF SUCCESSFUL
ENGINEERING



RESEARCH AND DEVELOPMENT, TECHNOLOGIES LICENSING



Technology readiness levels according to GOST R 58048-2017 / ISO 16290:2013

- TRL1** THE BASIC PRINCIPLES OF THE TECHNOLOGY ARE STUDIED
- TRL2** THE CONCEPT OF THE TECHNOLOGY AND/OR ITS APPLICATION IS FORMULATED
- TRL3** CRITICAL FUNCTIONS AND/OR CHARACTERISTICS ARE VERIFIED ANALYTICALLY AND EXPERIMENTALLY
- TRL4** COMPONENT AND/OR MODEL TESTED IN A LABORATORY ENVIRONMENT
- TRL5** COMPONENT AND/OR MODEL TESTED IN A NEAR REAL-WORLD ENVIRONMENT
- TRL6** SYSTEM/SUBSYSTEM MODEL OR PROTOTYPE DEMONSTRATED IN A NEAR REAL-WORLD ENVIRONMENT
- TRL7** PROTOTYPE SYSTEM DEMONSTRATED IN AN OPERATIONAL ENVIRONMENT
- TRL8** THE REAL SYSTEM IS COMPLETED AND QUALIFIED THROUGH TESTING AND DEMONSTRATION
- TRL9** THE REAL SYSTEM IS VALIDATED THROUGH SUCCESSFUL OPERATION (FULFILMENT OF THE OBJECTIVE)

TRL 9

UREA PROCESS

- URECON®2006
 - URECON® stripping 3000
- Reconstruction of existing plants and construction of new plants up to 3 100 mtpd

TRL 9

AMMONIUM NITRATE PROCESS

- Revamp of existing plants and construction of new plants with capacity from 30 to 100 t/hour

TRL 9

NITRIC ACID PROCESS

- UKL-7 and UKL 7-76M
 - AK-72 and AK-72M
- Reconstruction of existing and construction of new units

TRL 9

UREA-AMMONIUM NITRATE PROCESS

- UAN from ammonia
- UAN from gas vents of the urea shop
- UAN from ready-made solutions

TRL 2

AMMONIA PROCESS

- Reconstruction of existing plants and construction of new plants with a capacity of up to 2 200 mtpd

TRL 9

COMPOUND FERTILIZERS PROCESSES

- Fertilizers with different nutrient ratios (HSDG)

TRL 3

METHANOL PROCESS

- Low-capacity methanol process M15
- Large-capacity methanol process M550

TRL 3

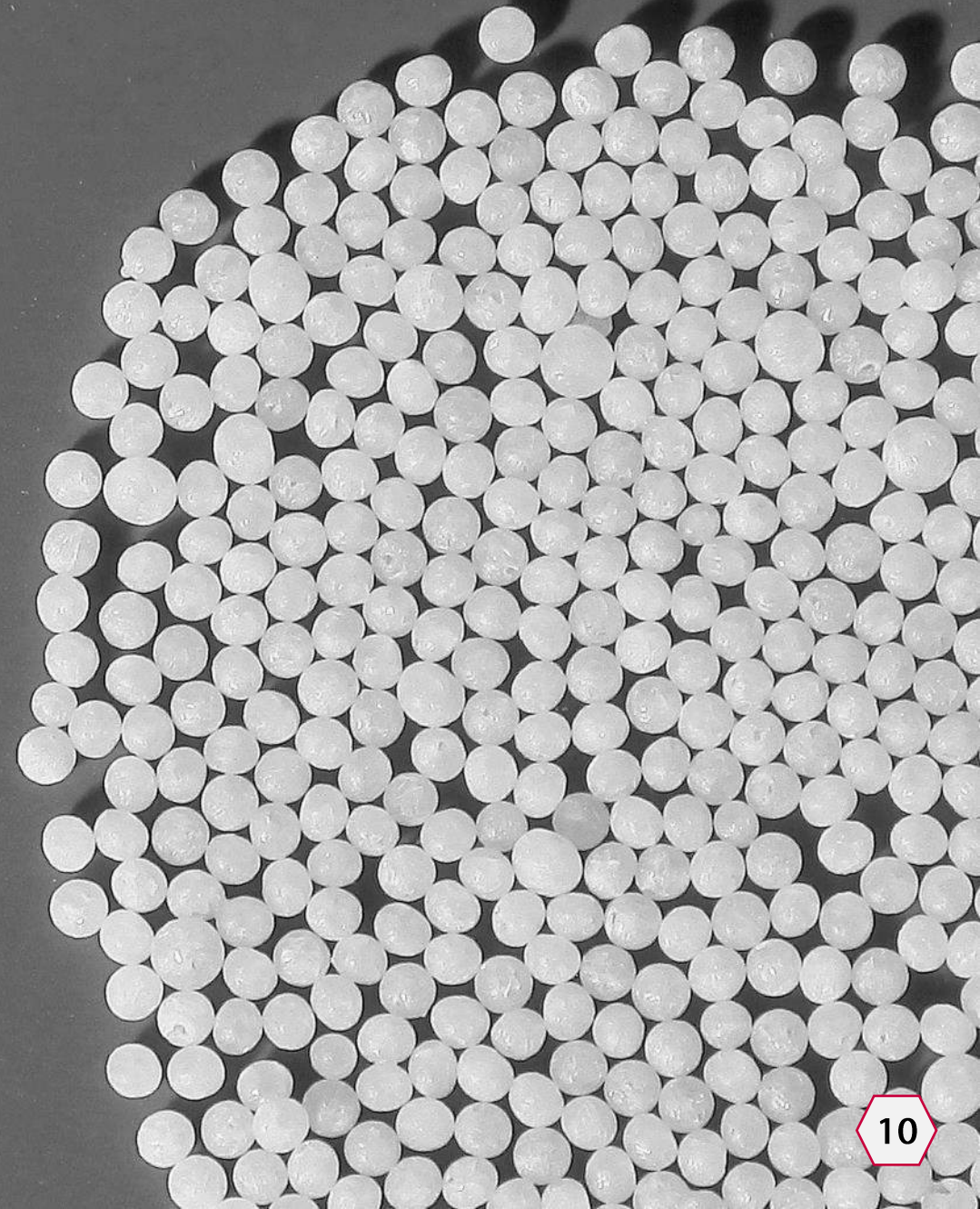
MELAMINE PROCESS

- Melamine process with a capacity of up to 40,000 tpy



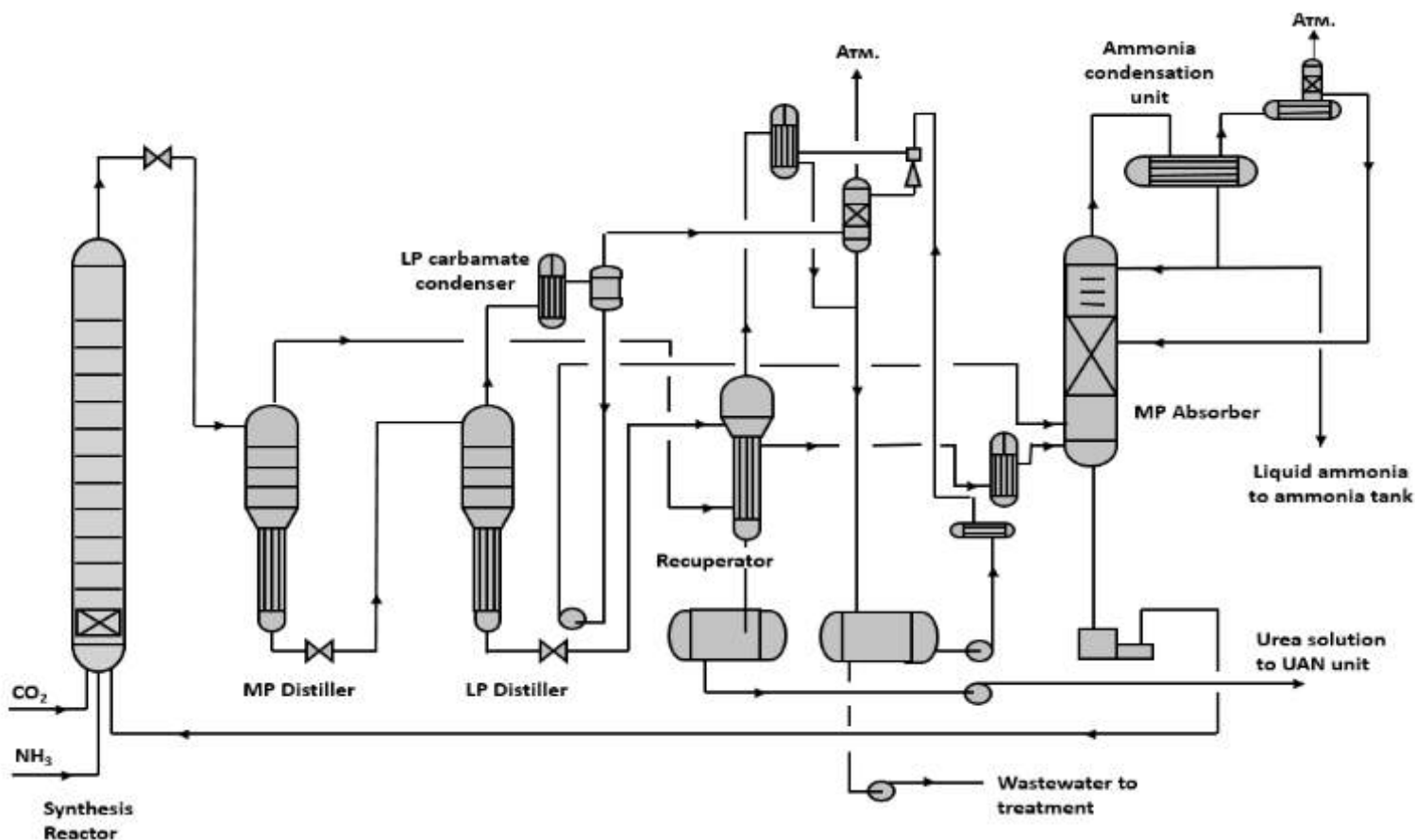


COMMERCIAL GRADE UREA: NIIK PROCESSES



LICENSED TECHNOLOGIES

URECON[®] 2006 process



SMALL SCALE LIQUID RECYCLE UNITS WITH CAPACITY UP TO 800 MTPD

Urea synthesis unit includes a 31 m³ high-pressure vessel with three solution inlet nozzles. Urea synthesis unit operates at 200 atm pressure.

Two-stage distillation with key vessels of proprietary design – MP and LP Decomposers (patented).

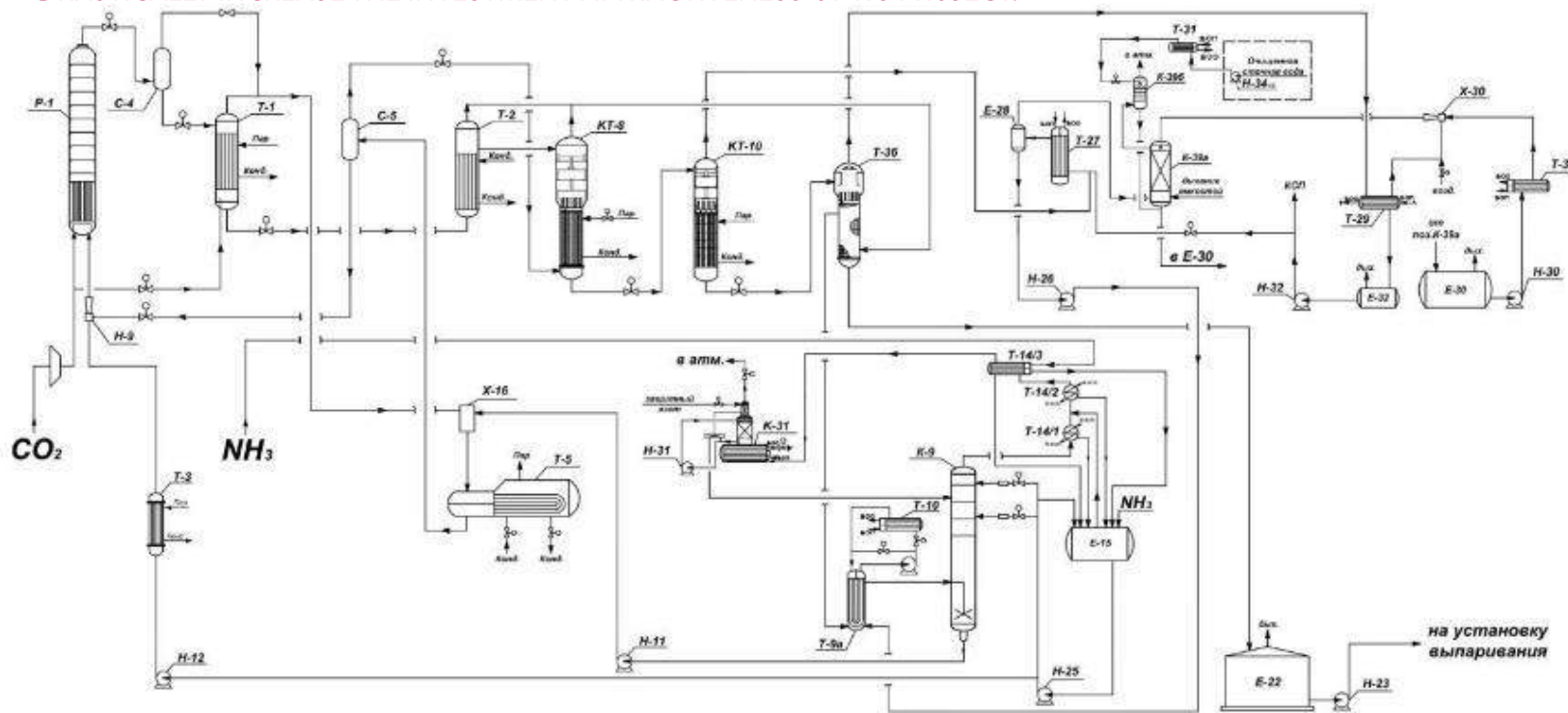
TECHNOLOGY READINESS LEVEL TRL 9 ACCORDING TO ISO 16290:2013

LICENSED TECHNOLOGIES

URECON® Stripping 3000 process

BY ORDER OF THE CHAIRMAN OF THE GOVERNMENT OF THE RUSSIAN FEDERATION MIKHAIL MISHUSTIN URECON® STRIPPING 3000 PROCESS WAS INCLUDED IN THE LIST OF MODERN TECHNOLOGIES FOR THE CONCLUSION OF SPECIAL INVESTMENT CONTRACTS (SPIC 2.0)

THE SPIC SCHEME WILL FACILITATE A RUSSIAN DEVELOPER / INVESTOR TO RECEIVE GOVERNMENT SUPPORT AND DRASTICALLY INCREASE THE INVESTMENT ATTRACTIVENESS OF ITS PROJECT.



UREA STRIPPING PROCESS FOR LARGE-SCALE PLANTS WITH CAPACITY 1000-3100 MTPD

This is an improved technology of stripping process in CO₂ current for units with capacity over 1 000 tons per day.

Thanks to the patented design, the efficiency of the synthesis unit increases in comparison with the conventional CO₂ stripping process. URECON Stripping 3000 technology is regarded by NIIK for construction of new units with high capacity (up to 3 100 mtpd).

TECHNOLOGY READINESS LEVEL TRL 9 ACCORDING TO ISO 16290:2013

LICENSED TECHNOLOGIES

PRILLING TOWERS BY NIIK

SERVICES

- Revamps and modifications
- Turnkey design and construction of prilling tower

BENEFITS

- Wide capacity range
- Compact design
- Process efficiency
- Resource saving
- Cost-effectiveness
- Green operation

CHARACTERISTICS

- Monodispersity of composition (main fraction content - 95%)
- Large average prill size (2,5 - 3 mm)
- Prill cooling in summer period to 40-50°C
- High strength of prills in the obtained product (not less than 0.8 kgf/prill)
- Product resistance to mechanical impacts during transportation and storage
- Waste air purification from ammonia and urea dust: up to 40 mg/Nm³ and 25 mg/Nm³ respectively
- Guaranteed low energy costs for prilling process and air purification

TECHNOLOGY READINESS LEVEL

9

ACCORDING TO ISO 16290:2013





GRANULATION PLANT BY NIIK

SERVICES

- Development of all necessary documentation for the construction of a granulation plant
- Modernization of dust cleaning system of existing granulation plants

BENEFITS

- Wide range of capacities
- High product durability
- Process technological efficiency
- Ability to produce formulations with microelements

CHARACTERISTICS

- Large average granule size (over 3 mm)
- High granule durability of the resulting product (not less than 2.5 kgf/granule)
- High resistance of the product to mechanical impacts during transportation and storage
- Purification of exhaust air from ammonia and urea dust: up to 20 mg/nm³ и 20 mg/nm³ respectively (using acid recovery)



METHANOL PRODUCTION: NIIK TECHNOLOGIES



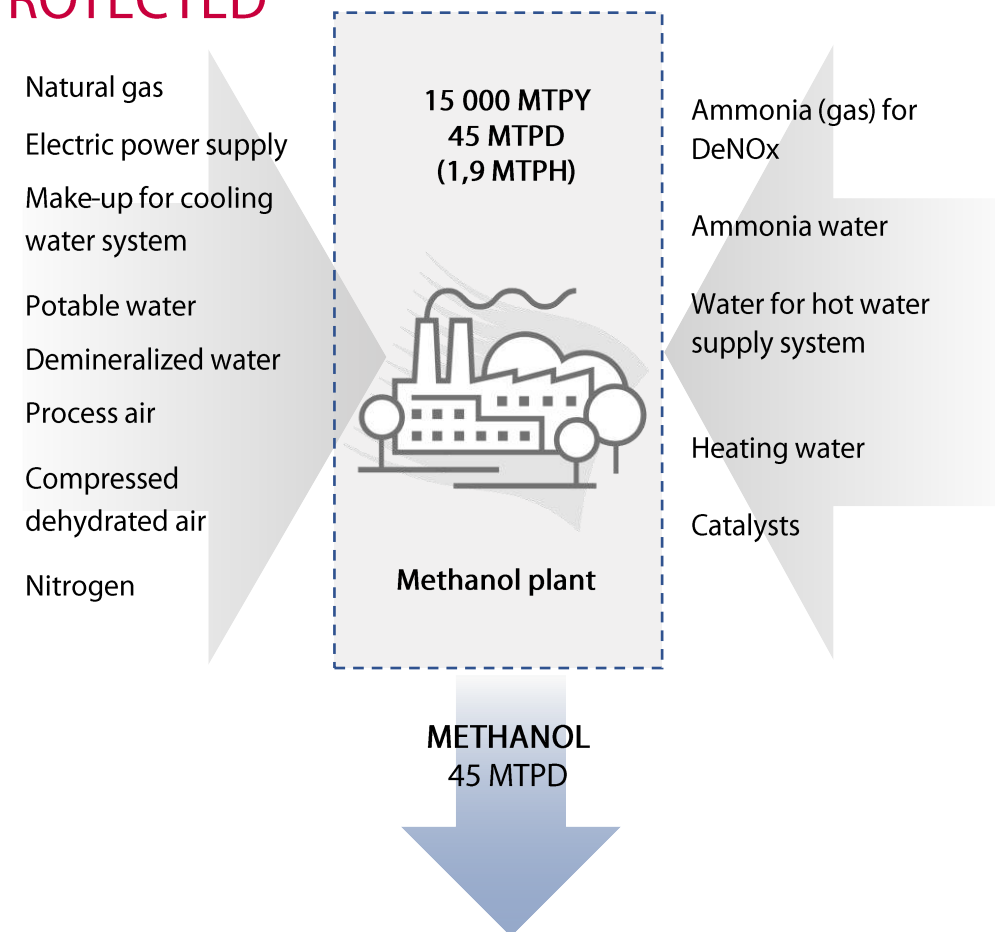
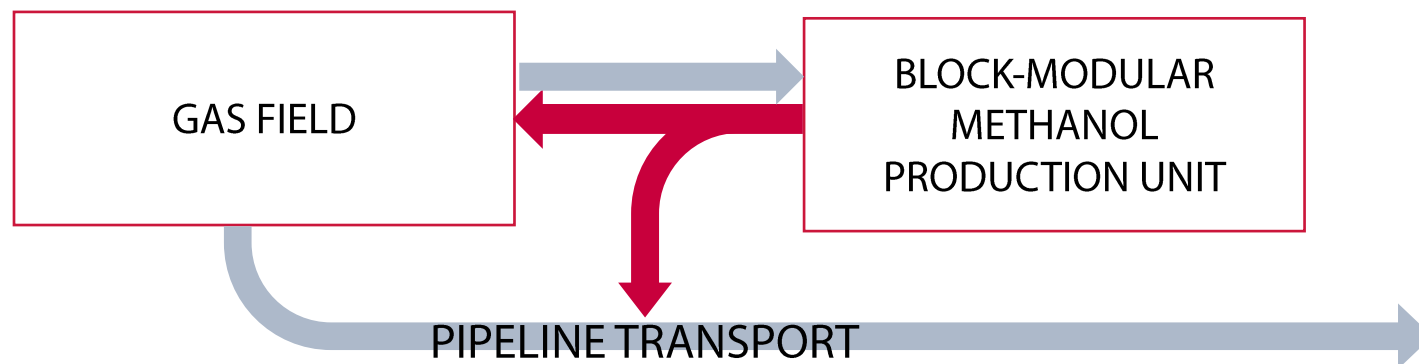
LICENSED TECHNOLOGIES



LOW-CAPACITY M-15 METHANOL PRODUCTION UNIT PROTECTED BY PATENT NO. 2691073

PROVIDES UNIFIED SOLUTIONS FOR THE MAIN TECHNOLOGICAL STAGES OF PRODUCTION, METHANOL STORAGE AREA AND CAN BE APPLIED FOR ANY CONSTRUCTION SITE, INCLUDING THE REGIONS OF THE FAR NORTH.

- Independence from site remoteness, weather and market conditions
- No transportation expenses
- Independence from third-party suppliers
- Possibility to use raw methanol and own source of feed stocks - natural or associated gas
- Flexible plant capacity control
- Reduced cost of the final product



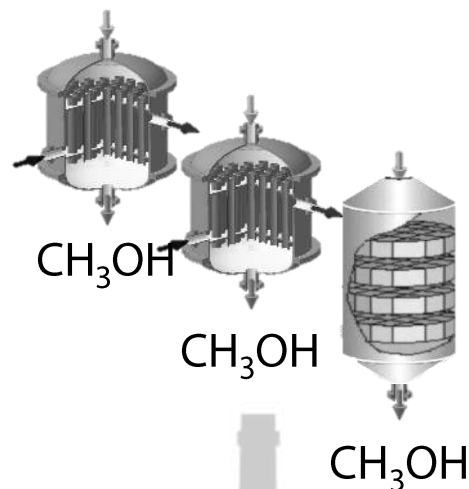
JSC NIIK's task is to solve the issues of providing all the necessary resources for the production facility under design during Project Documentation development.

LICENSED TECHNOLOGIES

METHANOL PLANT WITH A 550,000 T/YEAR CAPACITY

Advantages of the new **M-550** process

- Increase of catalyst specific capacity
- Circulation rate in the last reactor is reduced to 2
- Energy consumption for circulation loop of the 3rd reactor are reduced
- High degree of carbon feedstock processing to methanol is achieved: more than 98% wt (compared to conventional 90% wt)
- Reduction of compressor equipment dimensions



M-550 TECHNOLOGY IS BASED ON DETAILED DEVELOPMENT OF A **NEW DESIGN** OF THE REACTOR UNIT OF THE SYNTHESIS SECTION AND **OPTIMISATION OF HEAT RECOVERY** OF PROCESS UNITS IN ACCORDANCE WITH THE TECHNOLOGY UNDER DEVELOPMENT.



LICENSED TECHNOLOGIES



TECHNOLOGY FOR PRODUCTION OF 32.5% UREA SOLUTION AUS 32

NIIK experience at NAK AZOT JSC, NOVOMOSKOVSK.

NIIK scope:

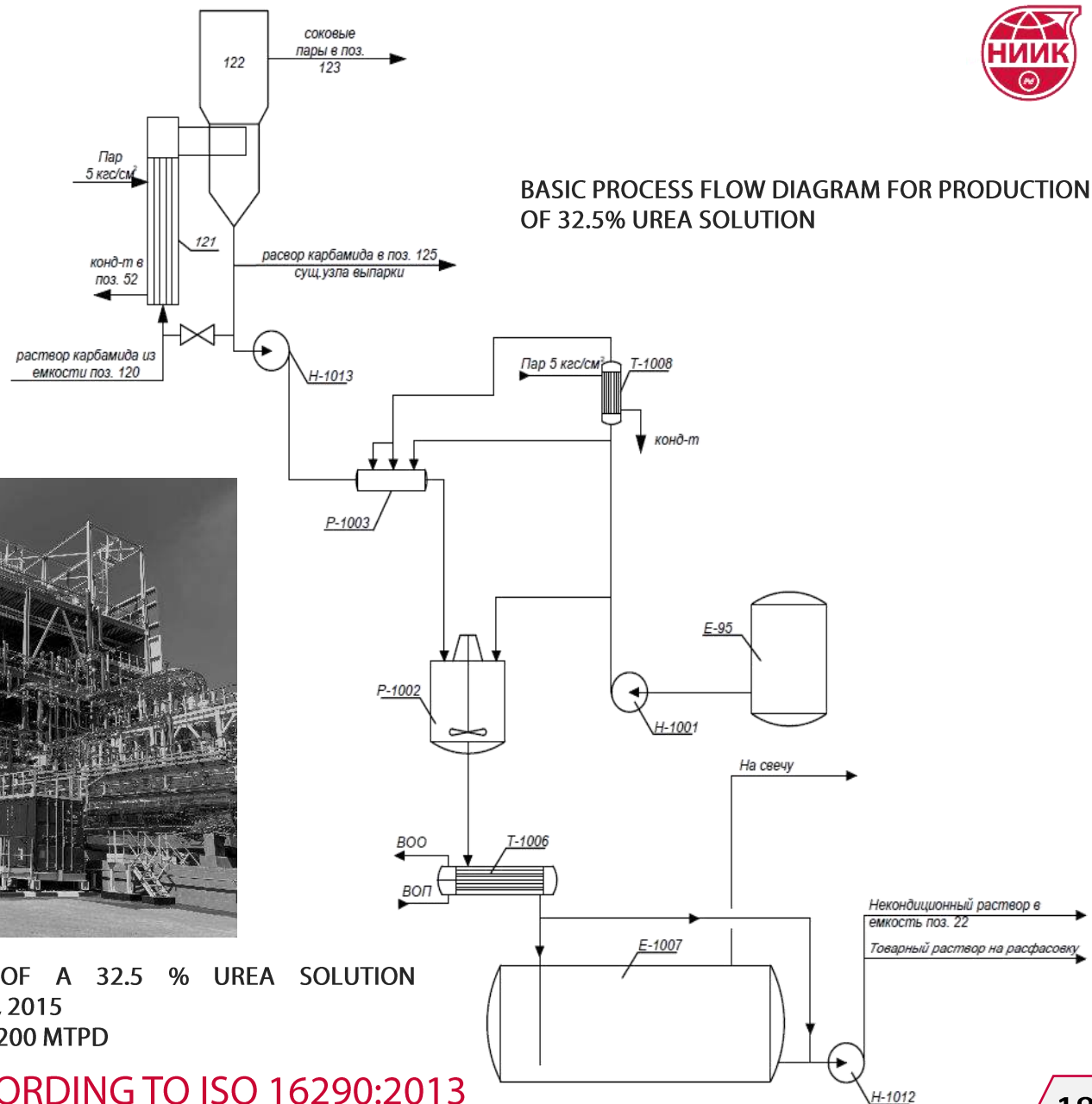
- Technological survey of urea units with reasoning of plant construction
- Project documentation
- Detail engineering
- Complete supply of process equipment including reactor, heat exchangers, tanks, pumps, pipework and shut-off and control valves, as well as instrumentation, electrical equipment and wiring materials.

NAK Azot JSC has adopted the method of **producing 32.5% urea solution** from urea solution with ammonia solution purification unit on the basis of evaporation unit of Urea-2 shop with the following stages:

- urea solution purification unit from ammonia
- urea solution dilution unit
- urea solution delivery unit for packaging



COMMISSIONING OF A 32.5 % UREA SOLUTION PRODUCTION UNIT, 2015
UNIT CAPACITY - 1 200 MTPD



TECHNOLOGY READINESS LEVEL TRL 9 ACCORDING TO ISO 16290:2013

LICENSED TECHNOLOGIES

HIGH-SPEED DRUM GRANULATOR (HSDG)



BENEFITS

- Small size
- Classification and recycle inside the drum
- Easy to place
- Small volumes of air
- Low capital and operational costs
- Wide range of capacities
- Flexibility of use

TECHNICAL AND ECONOMIC FEATURES

| Item | Value |
|---|-------------|
| Capacity*, mtpd | 250 |
| Air, m ³ /t | 1300–2000** |
| Water, m ³ /t | 0–15** |
| Electricity, kWh/t | 35 |
| Moisture removal from 1 m ³ , kg/h | 30 |
| Length, m | 10,6 |
| Diameter, m | 2,5 |

* **Laboratory unit** for testing complex fertilisers with a capacity of **10-100 kg/h** is available

** flow rate is determined by the type of granulated product

PRODUCTS

- Straight fertilizers
- Fertilizers with micronutrients
- Custom fertilizers with different ratio of nutrients

HSDG can produce wide amount of **fertilizer types**



AMMONIUM NITRATE: CONSTRUCTION AND REVAMP

JSC NIIK offers solutions on using highly efficient equipment for ammonium nitrite melt neutralization and concentration stage with possibility to implement such solutions both during construction of new plants and revamp of the existing plants.

Ammonium nitrite solution production section

NIIK's solution:

Nitric acid neutralization takes place under pressure close to atmospheric pressure in a neutralization vessel using neutralization heat for solution evaporation.

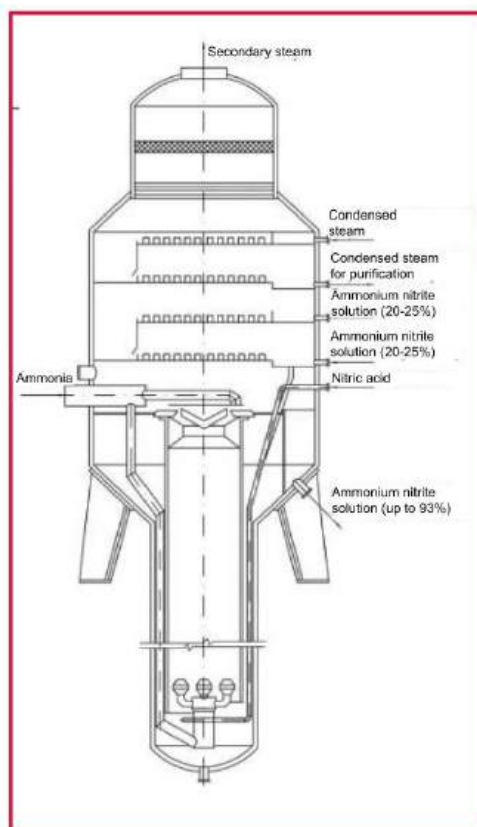
Capacity: up to 100 t/h.

Characteristic features of the design:

- Natural circulation of the ammonium nitrite solution in the vessel;
- In-built section for secondary steam purification.

Advantages:

- high mixing degree of component flows;
- safe operation in weakly acidic mode (1-4 g/l);
- minimal ammonia losses;
- possibility of beneficial use of steam obtained in the vessel;
- control of temperature and pH values of the obtained ammonium nitrate solution.



Ammonium nitrite solution evaporation section

NIIK's solution :

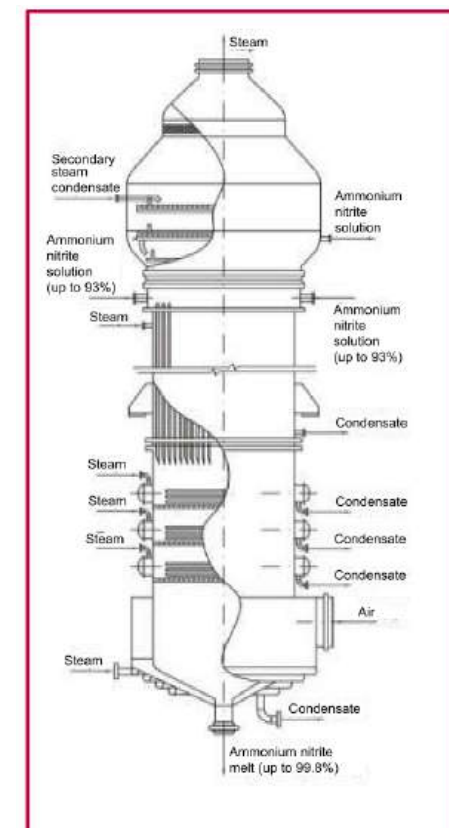
The offered design ensures obtaining the melt in the vessel with falling film.

Characteristic features of the design :

- The evaporation vessel operates under a pressure close to the atmospheric pressure. The ammonium nitrite solution moves in the form of thin layer on the external side of the vessel tubes. Heating of the ammonium nitrite solution to be concentrated is done both through heat-exchanging tubes by secondary steam heat and by hot air supplied by counter-flow to the tube side.
- The vessel is equipped with a built-in system for purification of exhaust air.

Advantages :

- obtaining ammonium nitrate melt with concentration of up to 99,7-99,8 %;
- creation of vacuum is not required.



PROPRIETARY DESIGNS

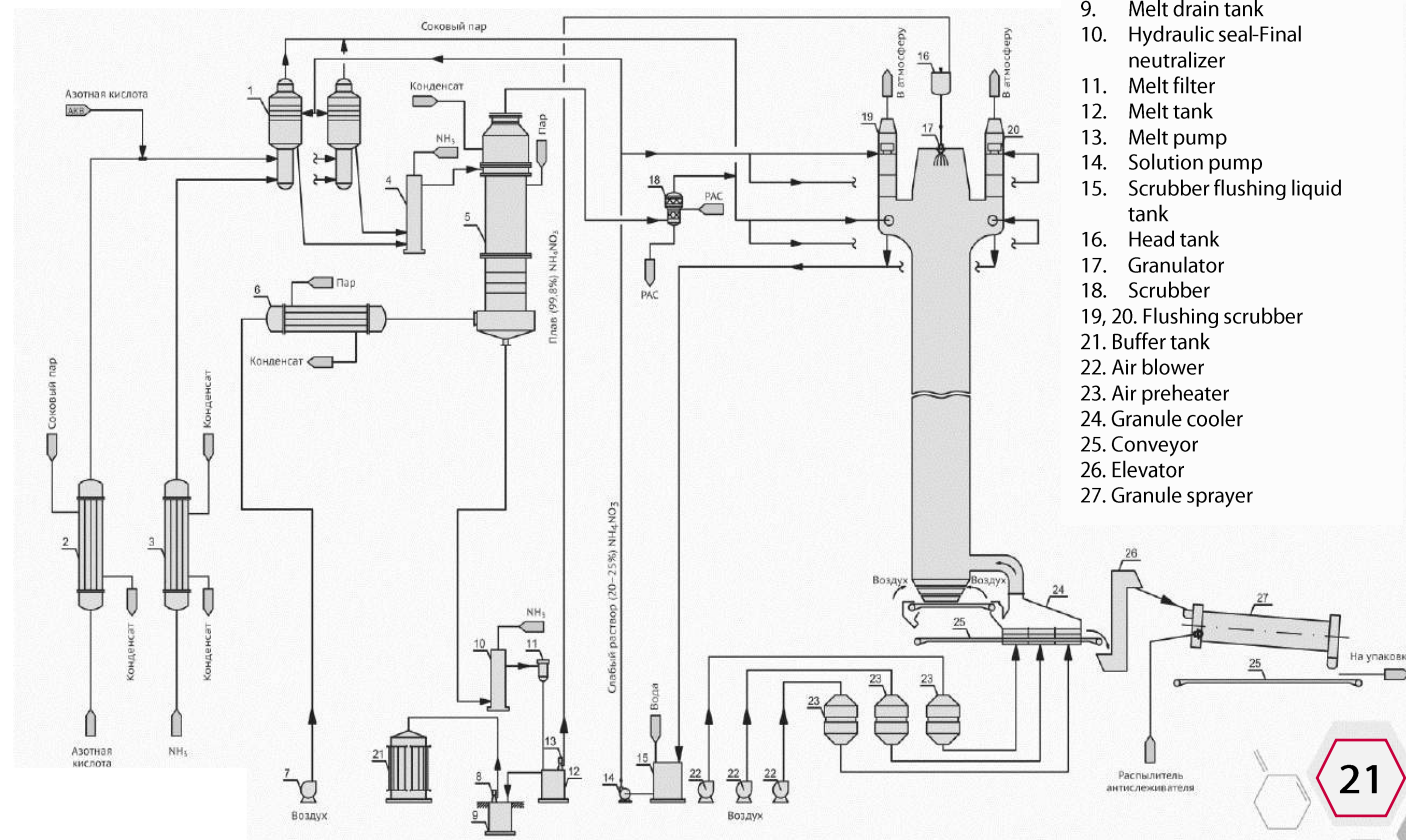


AMMONIUM NITRATE: CONSTRUCTION AND REVAMP

MAIN PROCESS STAGES OF THIS TYPE OF UNITS:

- NEUTRALIZATION OF NITRIC ACID WITH AMMONIA
- EVAPORATION OF AMMONIA NITRATE SOLUTION TO A MELT STATE
- PRILLING IN THE TOWER

PRINCIPAL DIAGRAM OF AMMONIA NITRATE PRODUCTION



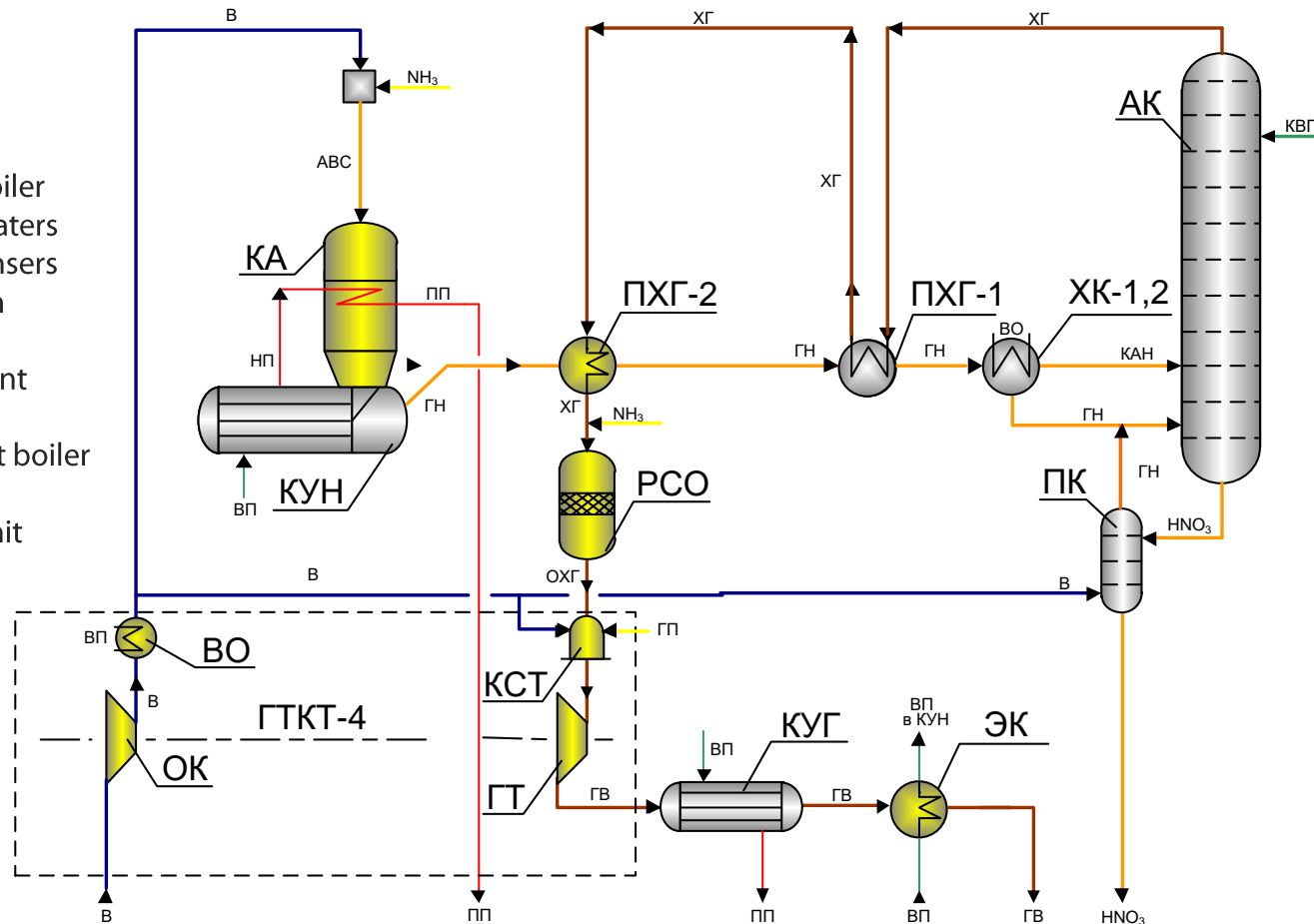
PROPRIETARY DESIGNS



BLOCK DIAGRAM OF CONSTRUCTION OF THE UKL-7-76M UNIT FOR THE PRODUCTION OF NON-CONCENTRATED NITRIC ACID CAPACITY: 135 000 TPY HNO₃ MONOHYDRATE

Legend:

КА – catalytic reactor
 КУН – NG waste heat boiler
 ПХГ-1,2 – tail gas preheaters
 ХК-1,2 – coolers-condensers
 АК – absorption column
 ПК – bleaching tower
 РСО – selective treatment reactor
 КУГ – tail gas waste heat boiler
 ЭК – economizer
 ГТКТ-4 – gas-turbine unit



NEW TECHNICAL SOLUTIONS:

Catalytic reactor with **increased diameter** of platinumoid meshes (up to 2700 mm) with shifting platinumoid mesh fastening from high-temperature zone.

Highly efficient ГТКТ-4 gas turbine unit of new generation with single-pressure compressor.

Modern **automated** control and management system based on microprocessor technology and electronics in all modes of operation of ГТКТ-4 and UKL-7-76M unit.

Design **combination** of all-purpose combustion chamber and ГТКТ-4 gas turbine unit with exclusion of high-temperature lined duct.

New **hardware** design of exhaust gas recuperative heating stage and tail gas selective purification reactor.

PROPRIETARY DESIGNS



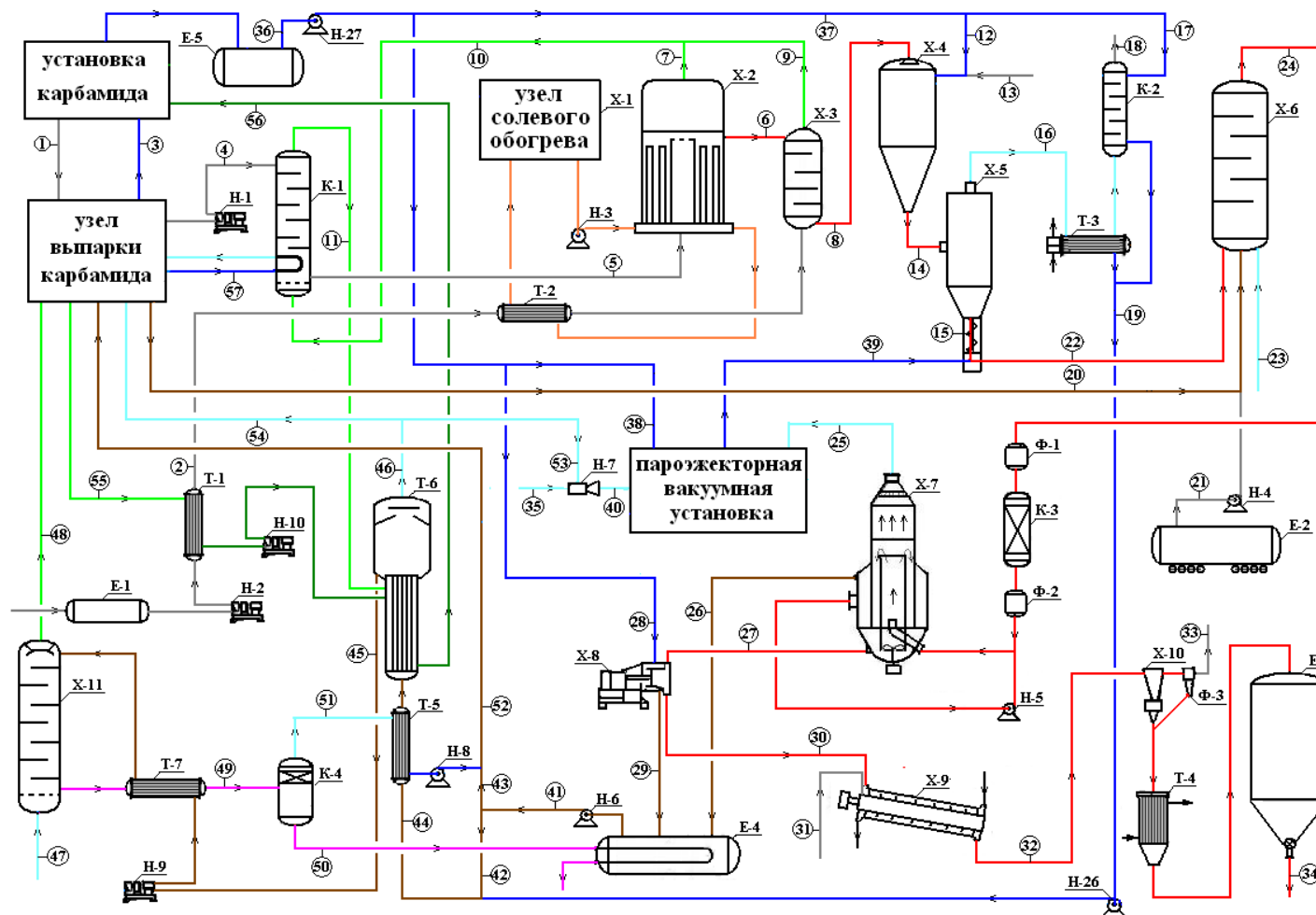
MELAMINE. CONSTRUCTION AND REVAMPS

NIIK has the necessary initial data to develop a basic engineering package of melamine production from **urea under high pressure with a capacity of 40,000 tpa.**

THE OFFER IS BASED ON:

- proprietary know-how package,
- accumulated during research and design activities,
- scientific support and technology improvement of existing industrial plants.

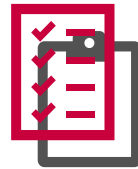
Production of melamine from urea, including recycling of production waste, is carried out according to continuous schemes; technological processes and packaging are fully mechanised, process control is carried out from the CCR.





MELAMINE. CONSTRUCTION AND REVAMPS

NIIK IS THE ONLY COMPANY IN RUSSIA AND CIS, POSSESSING A **PROPRIETARY PROCESS** FOR MELAMINE PRODUCTION.



ACTIVE PATENTS:

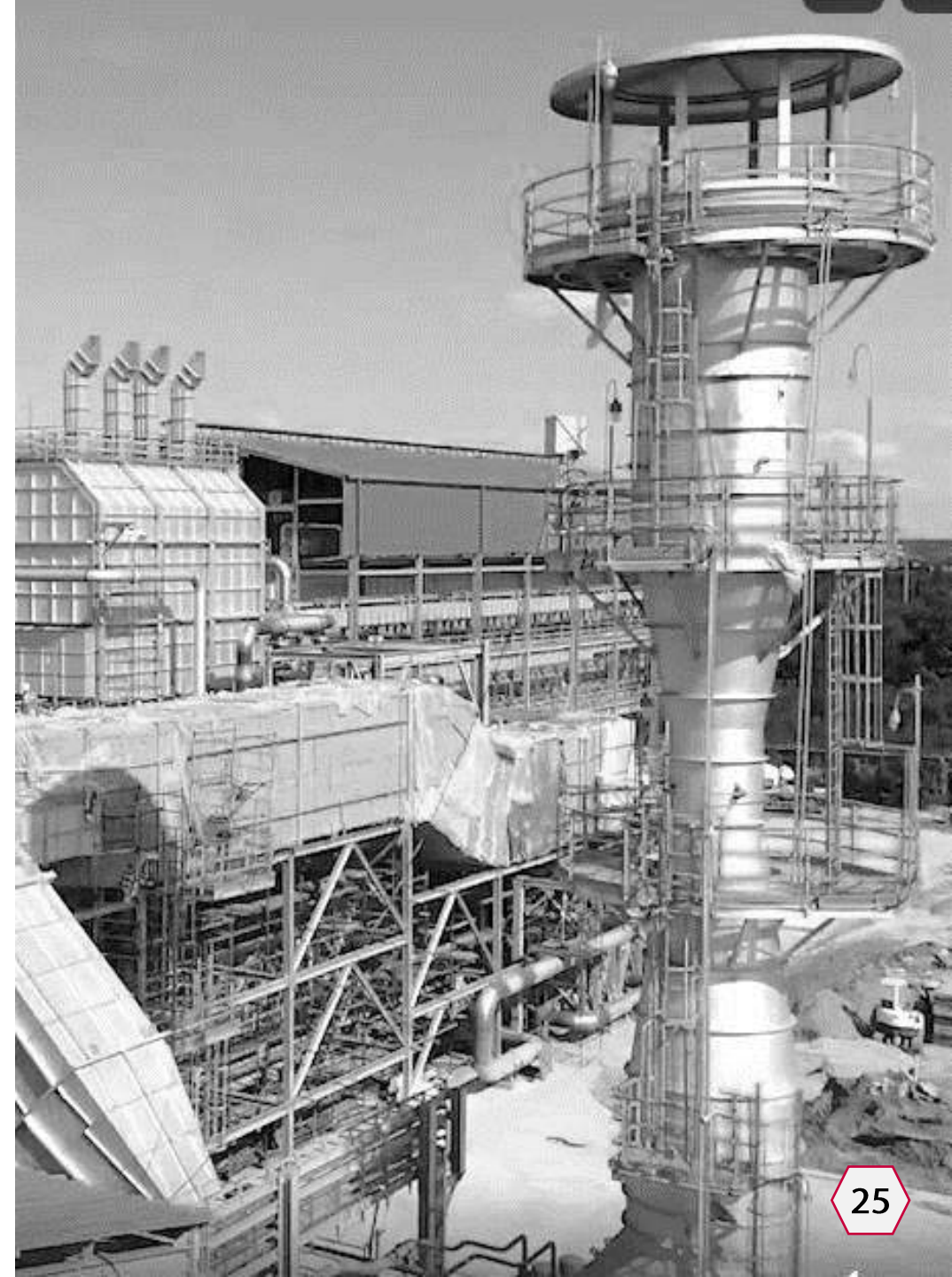
- RF 2417992 (valid until 2029)
- RF 2495875 (valid until 2032)
- RF 2495876 (valid until 2032)
- RF 2503623 (valid until 2032)
- RF 2544704 (valid until 2033)

KEY FACTORS:

- Development period of the basic engineering package - 6 months.
- Single-source design in full compliance with Russian norms and standards
- Local and international procurement services
- Well-established equipment supply processes and strong relationships with supplier companies



DESIGN & ENGINEERING



PRE-DESIGN ENGINEERING

- Feasibility study
- Declaration of intent
- Business plan
- Investment assessment



DESIGN ENGINEERING

- Authority package (Project documentation)
- Detailed design documentation
- General technical solutions
- Technical upgrade, revamping and new construction
- Adaptation of basic engineering packages to Russian norms and regulations
- Development of FEED as per licensor's requirements
- State expertises
- Development of operation documentation



SUPERVISION SERVICES

- Ensuring compliance with technical solutions
- Ensuring compliance with technical and economic indices
- Implementation of changes in the detail engineering and authority package (project documentation)

ARCHITECTURAL AND CONSTRUCTION PART

- Description of adopted space-planning solutions
- Drawings of building and structure facades
- Building and structure floor plans
- Structural calculations
- Drawings of building and structure sections
- Diagrams of civil structure frames and connections
- Floor, covering and roofing plans
- Enclosing structure and partition layouts
- Foundation plan and sections

PROCESS SOLUTIONS

- Process flow diagrams
- Equipment and premise layout
- Installation drawings
- Pipelines installation list
- Fastening details
- Equipment specifications
- Data sheets
- Calculations based on licensed software
- Categorization (classification) acts
- Layouts of energy metering devices
- Process procedure
- Process Hazard Analysis
- Fire safety
- Industrial safety
- Civil Defense and Emergency Situations
- Industrial Safety Declaration
- Labor conditions and organization

PLOT PLAN

- Land plot layout diagram
- Earth mass plan
- Master plan of utility services
- Key plan of capital construction facility location within land plot boundaries

HEATING

- Flow diagram of hot water pipe racks
- Hot water pipeline layout
- Steam and condensate pipeline flow diagram
- Steam and condensate pipeline layout
- Flow diagram of process communication pipelines

ELECTRICITY

- Power supply structure diagram
- Electrical distribution network block diagrams
- Layouts of equipment and cable routes
- Cable and pipe log
- Specification of equipment and materials
- Electric control flow diagrams
- Electrical diagrams of external connections
- Data sheets (if necessary)
- Signal exchange structure diagram (if necessary)
- Calculations (load calculations, short-circuit current calculations, relay protection setting calculations, grounding and lightning protection calculations, lighting calculations, etc.)

GAS SUPPLY

- Gas metering units
- Gas pipeline route diagram
- Legend
- Gas pipeline plan
- Planned volumes of natural gas consumption
- Building and structure list

HEATING, VENTILATION AND AIR CONDITIONING

- Heating and ventilation equipment specifications
- Table of air-heat balances
- Thermotechnical calculations
- Specification
- Control unit flow diagram
- Plans
- Axonometric diagrams
- Ventilation flow diagrams
- Refrigeration flow diagrams

AUTOMATED CONTROL SYSTEMS

- Refrigeration system automation
- Cooling water cycle automation
- Automation of thermomechanical solutions
- Networks and Communications
- Automatic Fire Alarm System
- Fire Fighting Automation
- Projects of Technical Security Equipment Set (KITSO)

ECOLOGY

- Materials of environmental impact assessment of the planned economic activity
- List of environmental protection measures
- Carrying out public discussions of environmental impact assessment materials in accordance with the Order of the Ministry of Natural Resources
- Carrying out State ecological expertise procedure of authority package (project documentation)

WATER SUPPLY AND WATER DISPOSAL

- Flow diagrams
- Water supply network plan
- Axonometric diagrams
- Process diagrams
- Installation drawings
- Equipment layout. Plans at elevations
- Equipment specifications
- Data sheets
- Network profiles, manhole tables



DESIGN AND PROCUREMENT OF EQUIPMENT



DESIGN AND COMPLETE DELIVERY OF EQUIPMENT



EQUIPMENT DESIGN



PLACING ORDERS AND
CONTROLLING THE PRODUCTION OF
EQUIPMENT



PROCUREMENT OF PIPELINES, FITTINGS
AND INSTRUMENTATION



EQUIPMENT SUPPLY AND
PARTICIPATION IN COMMISSIONING

OUR ADVANTAGE



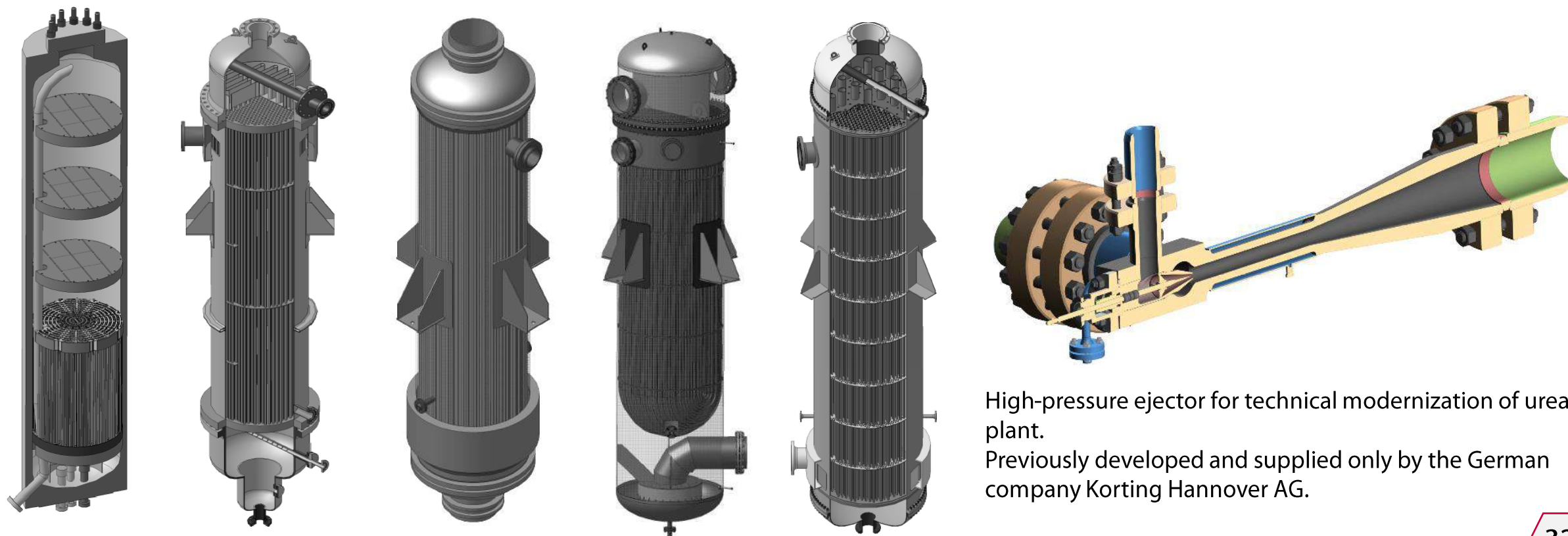
The main criteria for selecting
suppliers are quality, cost,
reliability



Long-term experience of co-operation with
leading metallurgical and machinery
enterprises in Russia, Europe and Asia

THE BASIS OF DESIGN ENGINEERING EFFICIENCY - INFORMATION MODELLING. DEVELOPMENT OF CHEMICAL EQUIPMENT

NIIK is developing all types of chemical static equipment. The main HP equipment of urea plant. Previously the equipment was developed and manufactured in EU, Japan, Korea.



High-pressure ejector for technical modernization of urea plant.

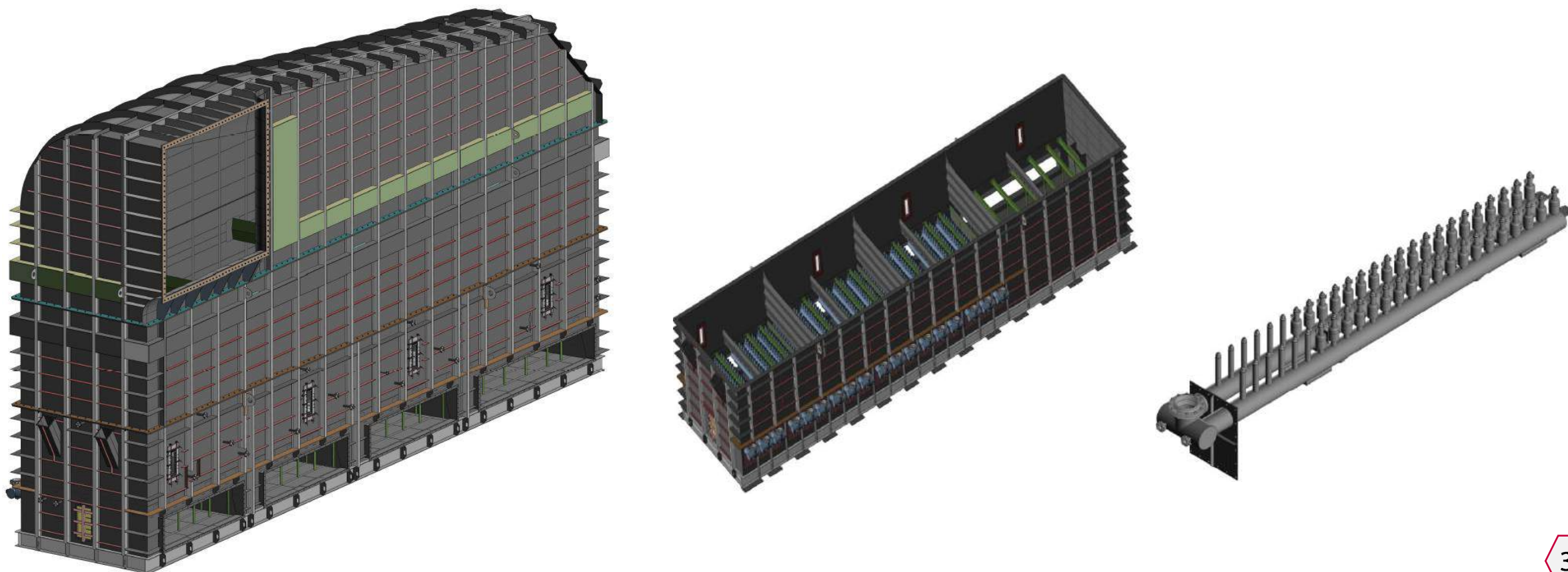
Previously developed and supplied only by the German company Korting Hannover AG.

DESIGN & ENGINEERING



THE BASIS OF DESIGN ENGINEERING EFFICIENCY - INFORMATION MODELLING. DEVELOPMENT OF CHEMICAL EQUIPMENT

NIIK is developing urea plant granulators with capacity up to 4000 mtpd. Previously these were developed and supplied only by European and Japanese companies

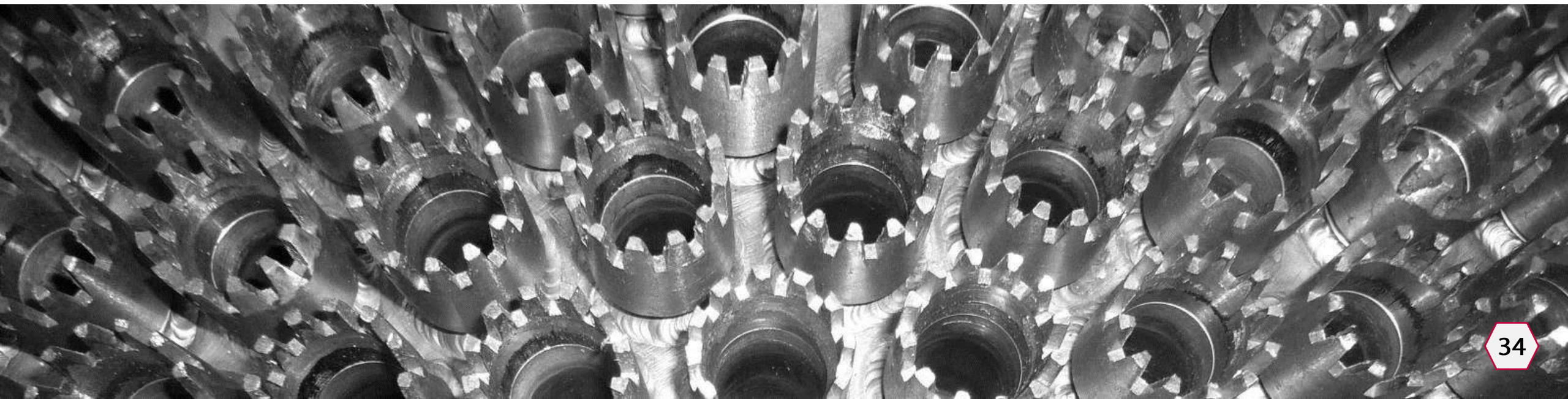


SELECTION AND CONTROL OF MATERIALS USED



- Initial data on construction materials for design of equipment and pipelines
- Intergranular corrosion tests
- Study of corrosion resistance of materials and their welded joints in urea production conditions
- Metallographic testings

All procured steel products undergo additional in-house inspection in the welding and corrosion laboratory. The test results are attached to the quality certificate



COMPLETE DELIVERY



NIIK OFFERS A WIDE RANGE OF TURNKEY DELIVERIES FOR THE IMPLEMENTATION OF EPS-BASED PROJECTS

- STATIC AND DYNAMIC EQUIPMENT
- PIPELINE VALVES
- PIPELINE COMPONENTS
- INSTRUMENTATION AND CONTROLS AND FIRE ALARM EQUIPMENT
- ROLLED STEEL
- ELECTRICAL EQUIPMENT AND WIRING MATERIALS
- CABLE PRODUCTS

ADVANTAGES FOR THE CUSTOMER:

- 1 Opportunity to reduce time by placing orders simultaneously with the engineering process
- 2 Single source responsibility for the project and delivery and minimization of price risks
- 3 Prompt adjustment of the procurement items in accordance with the changes being made



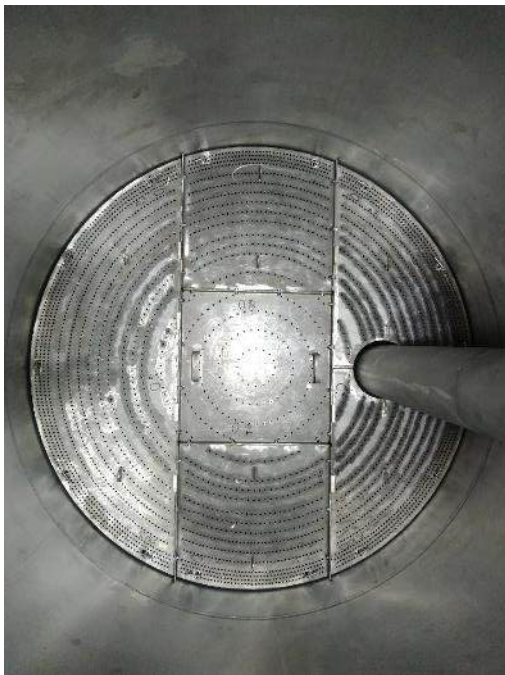
EQUIPMENT AFTERSALES SERVICES



CORE COMPETENCE

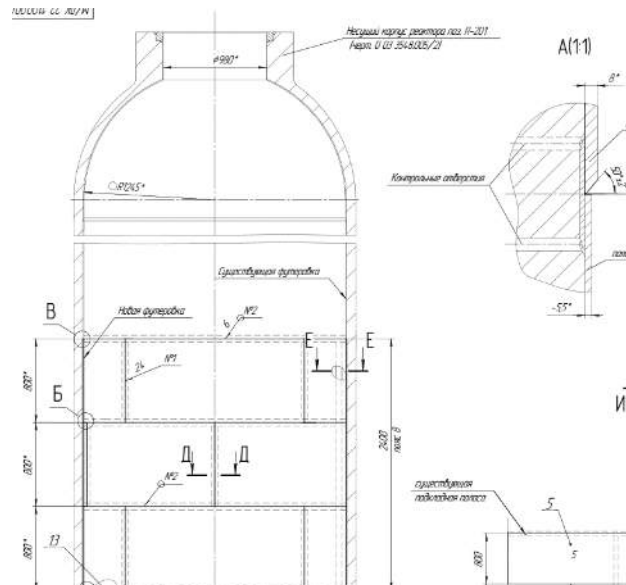


NIIK specialists have mastered all main methods and equipment for corrosion surveys and diagnostics. Unique NIIK technologies for repair of process equipment are also developed here.



INSPECTION

(visual and measuring testing, wall thickness measurement, ultrasonic testing, dye penetrant testing, eddy current testing)



ENGINEERING

(development of equipment design and process documentation, site and technical supervision)



INSTALATION

(preparation, assembly-welding works, quality control of installation works)

EQUIPMENT AFTERSALES SERVICES

DIAGNOSTICS OF EQUIPMENT

1
On-site
inspections

2
Data Study

3
Reports and
recommendations

NON-DESTRUCTIVE TESTING METHODS

- Visual checkup (VIC)
- Ultrasonic thickness testing and non-destructive testing (UT & NDT)
- Eddy current thickness measurement and flaw detection of pipes of heat exchange equipment
- Liquid penetrant inspection (LPI)
- Metallographic testing
- Intergranular corrosion tests
- Steel analysis



EQUIPMENT AFTERSALES SERVICES

EQUIPMENT REPAIR

- Local repair and replacement of corrosion-resistant liners of any forms and dimensions
- Restoration and repairs of HP vessel shells
- Replacement of cover sealings of HP vessels
- Replacement of nozzles of HP vessels
- Replacement of bottoms and other vessel elements
- Replacement of heat exchange tubes without deinstallation of the vessel
- Installation of internal devices
- Turnkey repair works



DIAGNOSTICS AND REPAIRS OF EQUIPMENT

REFERENCES

CORROSION INSPECTION

> 1000

UREA UNIT ITEMS

REPAIRED

> 200

EQUIPMENT ITEMS IN RUSSIA AND
ABROAD

LINER REPLACEMENT

> 45

UREA SYNTHESIS CONVERTERS

DIAGNOSTICS BY EDDY CURRENT
TESTING

> 1500

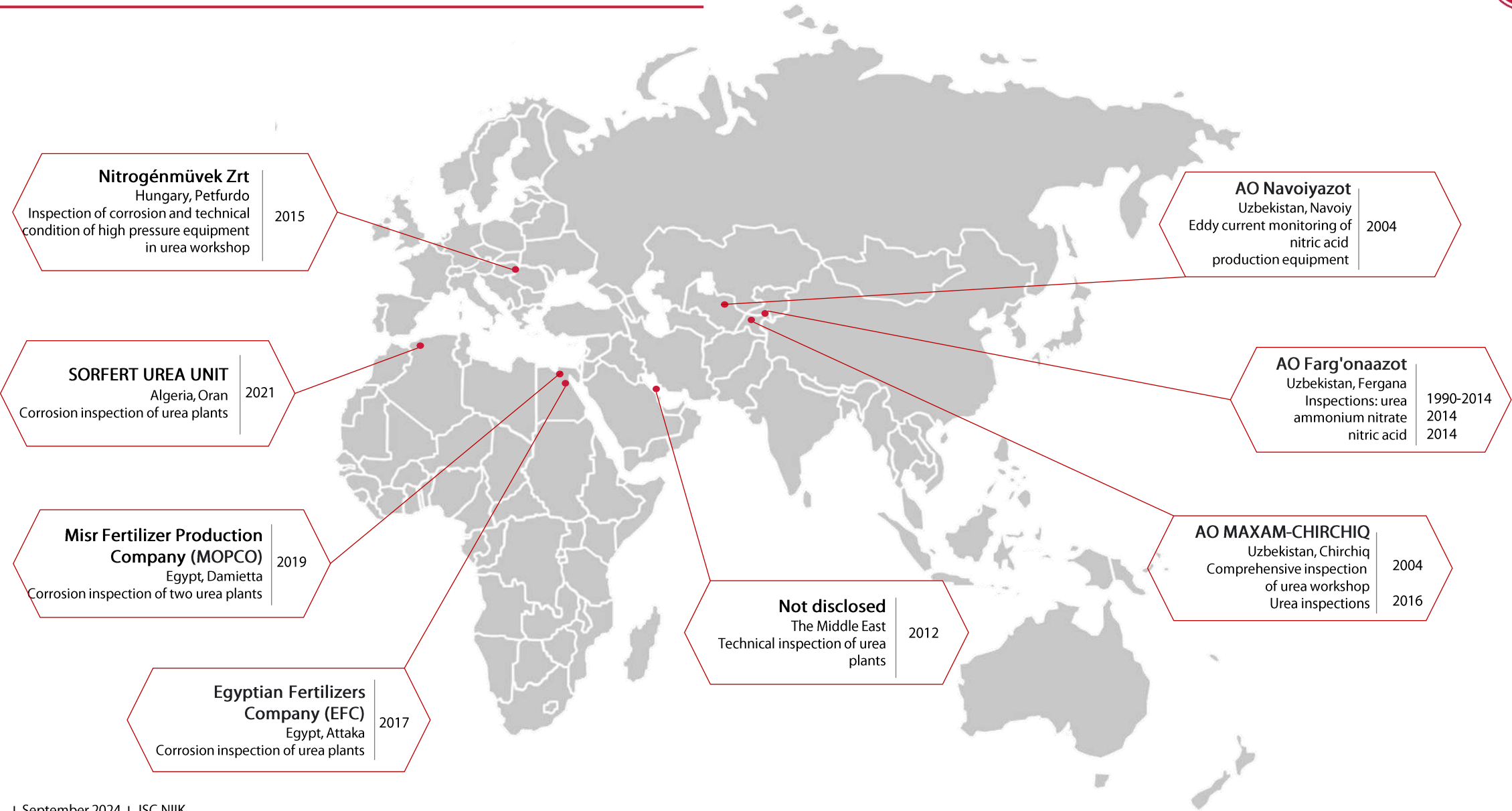
EQUIPMENT ITEMS

TURNKEY REPAIR

> 25

UREA UNIT ITEMS

EXPERIENCE IN TECHNICAL INSPECTIONS FOR FOREIGN PLANTS





TESTING FACILITY



ANALYTICS IS THE KEY ACTIVITY

НИИК OFFERS ITS SERVICES IN TESTING PRODUCTS FOR COMPLIANCE WITH REGULATORY DOCUMENTATION (GOST, TU).

- UREA AND ITS DERIVATIVES (AQUEOUS SOLUTIONS OF UREA)
- MINERAL FERTILISERS
- CHEMICAL PRODUCTS
- FORMALDEHYDE RESINS
- ANTIFREEZING AGENTS, COOLING FLUIDS
- POLYOLEFIN AND POLYVINYLCHLORIDE FILMS
- POLYMER PACKAGING
- CLEANING AGENTS, OTHER CHEMICALS (TECHNICAL DETERGENTS)



TESTING FACILITY OFFERS ITS CUSTOMERS:

- ✓ **METHODOLOGICAL SUPPORT FOR UREA PLANT** (A COLLECTION OF CERTIFIED MEASUREMENT METHODS INCLUDED IN THE FEDERAL REGISTER OF MEASUREMENT METHODS) IN ACCORDANCE WITH GOST R 8.563-2009 MEASUREMENT METHODS (TECHNIQUES)
- ✓ **METHODOLOGICAL AND TECHNICAL ASSISTANCE** IN THE INTRODUCTION OF NEW ANALYTICAL METHODS FOR PRODUCTION CONTROL
- ✓ **TURNKEY** DESIGN AND SUPPLY OF ANALYTICAL LABORATORIES
- ✓ **SUPPLY OF NECESSARY EQUIPMENT** AND INSTRUMENTS, COMMISSIONING AND TRAINING OF EMPLOYEES
- ✓ **DEVELOPMENT AND VALIDATION** OF QUANTITATIVE CHEMICAL ANALYSIS METHODS

GEOGRAPHY OF OPERATIONS



REFERENCE LIST. RECENT PROJECTS

Nondisclosed

(Russia)

Urea Plant (2023 - ongoing)

Licensor: JSC NIIK

Construction of 3 100 mtpd urea distillation synthesis unit

- Main technical solutions
- Project documentation
- Reference design
- Licence for a set of internal devices
- Detail Engineering
- Technical support of equipment procurement and manufacturing



JSC Farg'onaazot

(Fergana, Uzbekistan)

Urea plant (2024 – ongoing)

- Urea plant revamp and capacity increase to 1,500 mtpd with possible integration of a melamine unit into the facility
- Basic Engineering



REFERENCE LIST. RECENT PROJECTS

PJSC Acron

(Velikiy Novgorod, Russia)

Urea Plant (2018 - 2021)

- Urea plant №6 construction with capacity 600 mtpd (commissioned in 2019)
- Urea granulation unit with capacity 2 000 mtpd
- Urea unit № 6 modernization aimed at capacity increase to 2 050 mtpd (commissioned in 2021)

Licensor: Urea unit 6, 6+ : JSC NIIK

Unit No 6 (600 mtpd)

- Authority Package and Detail Engineering
- Critical equipment procurement (EP scope)

Unit No 6+ (2 050 mtpd)

- Authority Package and Detail Engineering
- Critical equipment procurement (EP scope)

Granulation unit (2 000 mtpd)

- Adaptation of Licensor's basic engineering package
- Authority Package and Detail Engineering



JSC NAK Azot

(Novomoskovsk, Tula region, Russia)

UAN Plant (2020 - 2021)

Capacity: 1 200 mtpd

Licensor: JSC NIIK

General contractor: JSC NIIK

- Technical solutions
- Authority Package
- Detail Engineering
- Equipment procurement



REFERENCE LIST. RECENT PROJECTS

JSC SchekinoAzot

(Tula region, Russia)

M-500 methanol plant (2017-2021)

Capacity: 1 500 mtpd (500 000 tpy)

Licensor: Haldor Topsoe

- Adaptation of Licensor's basic engineering package of methanol production to Russian norms and regulations
- Authority Package
- Detail Engineering
- Field Supervision and Construction Supervision



JSC SchekinoAzot

(Tula region, Russia)

Urea and ammonia plant (2019 – ongoing)

Capacity:

Ammonia – 525 000 tpy

Urea – 700 000 tpy

Licensor:

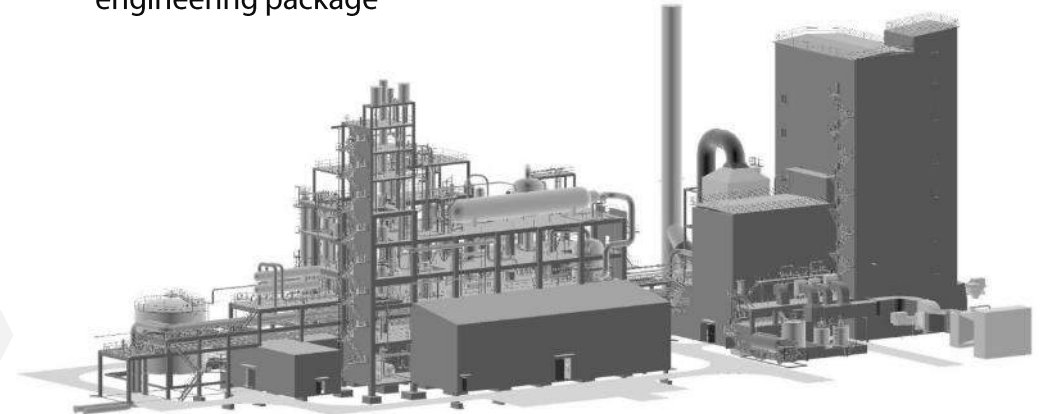
Ammonia – Haldor Topsoe

Urea – Stamicarbon

General contractor:

China National Chemical Engineering Co. Ltd. (CNCEC, PRC)

- Front end engineering design, pre-environmental impact assessment
- Adaptation of Licensor's basic engineering package
- Authority Package
- State expertize coordination
- Adaptation of Detail Engineering



REFERENCE LIST. RECENT PROJECTS

JSC Apatit

(Cherepovets, Russia)

Non-Concentrated Nitric Acid Plant UKL-7-76M
(2017–2020)

Capacity: 135 000 tpy (monohydrate)

Licensor: JSC NIIK

General contractor: JSC NIIK

- Authority Package
- Detail Engineering
- Equipment procurement
- Start-up & commissioning
- Construction design supervision
- Operational and maintenance documentation



PJSC Metafrax

(Gubakha, Russia)

Ammonia - Urea – Melamine Plants (2016 - 2022)

Capacity:

Ammonia – 900 mtpd

Urea – 1 750 mtpd

Melamine – 120 mtpd

Licensor:

Casale SA

General contractor (OSBL):

JSC NIIK

Licensor of prilling technologies:

JSC NIIK

- Authority Package
- Detail Engineering
- Equipment procurement
- Start-up & commissioning
- Construction design supervision



REFERENCE LIST. RECENT PROJECTS

JSC PhosAgro-Cherepovets

(Cherepovets, Russia)

Urea plant (Unit 1 - 2012, unit 2 - 2017)

Capacity: 1 500 mtpd (each unit)

Licensor:

- urea melt production – Stamicarbon
 - prilling tower (unit 1) – JSC NIIK
 - granulation unit (unit 2) – Stamicarbon
- Authority Package
 - Detail Engineering
 - Construction design supervision
 - Equipment procurement for prilling tower



JSC PhosAgro-Cherepovets

(Cherepovets, Russia)

Ammonia Plant (2017)

Capacity: 2 200 mtpd

Licensor: Haldor Topsoe

- Adaptation of Licensor's basic engineering package to Russian norms and regulations
- Authority Package
- Detail Engineering of civil part
- Construction design supervision
- Design of analytical laboratory (ammonia production plant)
- Turn-key project for construction of an analytical laboratory



REFERENCE LIST. RECENT PROJECTS

Volgafert LLC

(JV PJSC KuybushevAzot and Maire Tecnimont Group, Togliatti)

Urea Plant (2017)

Capacity: 1 500 mtpd (granulated)

Licensor: Stamicarbon

EPC contractor: Maire Tecnimont Group

- Adaptation of Licensor's documentation on ISBL facilities to Russian norms and regulations
- Basic Engineering for urea production OSBL facilities
- Adaptation of Detail Engineering to Russian norms and regulations
- Detail Engineering (civil, electrical, HVAC sections)



PJSC Nizhnekamskneftekhim

(Nizhnekamsk, Russia)

Methanol Plant (2019-2020)

Capacity: 1 500 mtpd

Licensor: Haldor Topsoe

- Adaptation of Licensor's basic engineering package of methanol production to Russian norms and regulations
- Authority Package



REFERENCE LIST. RECENT PROJECTS

PJSC Togliattiazot

(Togliatti, Russia)

Urea Plant and new prilling tower (2015 – 2022)

Capacity: 2 200 mtpd

Licensor and EPC contractor: Casale SA

- Adaptation of Licensor's basic engineering package of urea production to Russian norms and regulations
- Authority Package, equipment procurement for prilling tower and handling system
- Detail Engineering (civil documentation)
- Field supervision



JSC KuybushevAzot

(Togliatti, Russia)

Ammonia Plant (2014–2017)

Capacity:

Ammonia – 1 340 mtpd, Hydrogen – 8000 nm³/h

Licensor: Linde

- Adaptation of Licensor's basic engineering package to Russian norms and regulations
- Authority Package
- Detail Engineering
- Field supervision



KEY RECENT OVERSEAS PROJECTS



Inspections and repairs of HP vessels:



Nitrogénművek Zrt,
Hungary



EFC, Egypt



MOPCO,
Egypt



Alexfert,
Egypt



Sorfert,
Algeria

Plants for complex fertilizers production:



PetroVietnam Fertilizers and
Chemicals Corp. PVFCCO
Vietnam



QAFCO,
Qatar

Modernization of urea plants:



GNFC,
India



RCF Thal,
India



Yara Fertilizer,
India



Chambal Fertilizers,
India



RCF Trombay,
India



YOUR PLANS – OUR TECHNOLOGIES



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